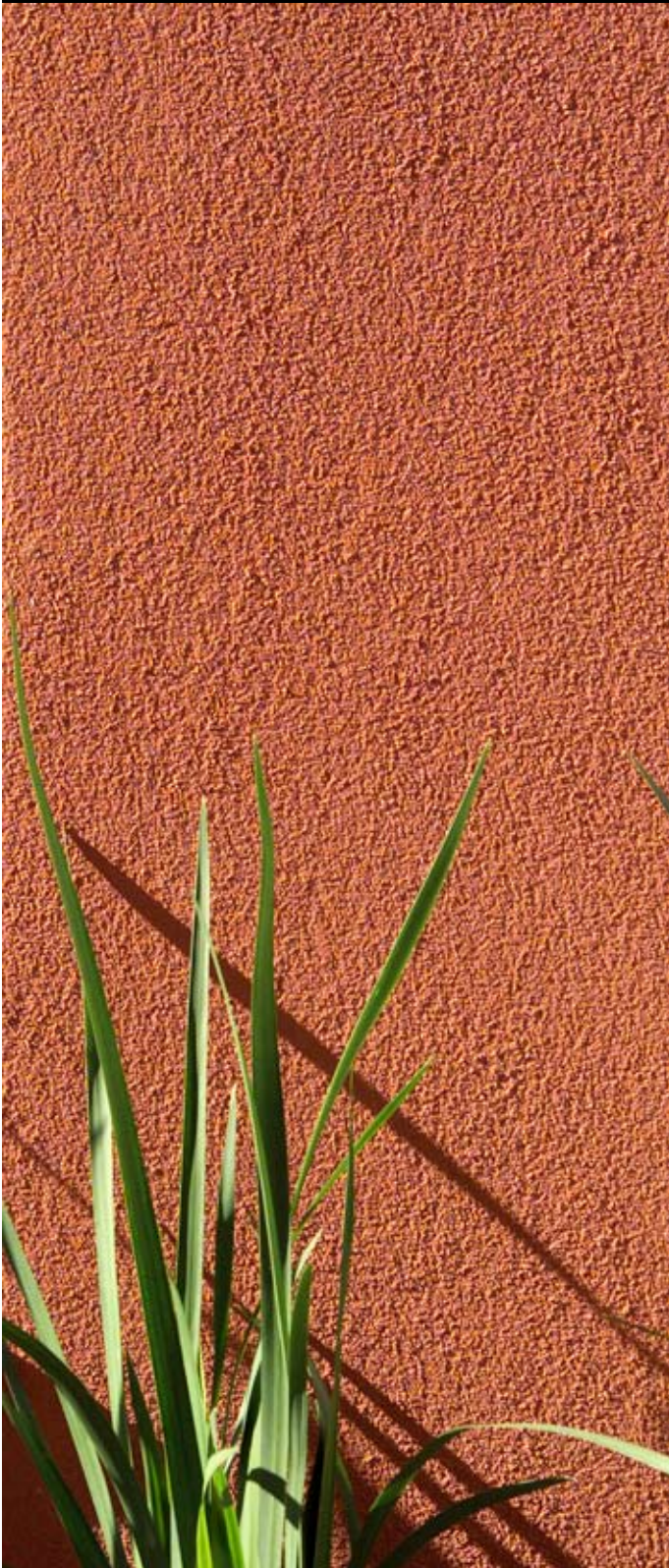


TECHNICAL DATA

www.melbacrylic.com.au



MACTEXTURE® TROWEL APPLIED WALL FINISHES

MACtexture® trowel applied finishes are available in a wide range of colours and textures. Formulated using the finest raw materials and latest chemical technology, MACtexture® architectural coatings will provide years of protection from our harsh climatic conditions. Tintable to almost any colour and applied straight from the pail, texture coatings have never been easier.

GENERAL INFORMATION

MACtexture® is a premium quality acrylic interior/exterior wall coating formulated specifically for trowel application. Available in various grades, MACtexture® can be tinted to a wide range of popular colours.

COMPOSITION

MACtexture® is manufactured using only the highest quality raw materials including acrylic emulsions, marble aggregates (non-rusting), fungicides and selected fillers.

COLOURS

MACtexture® is off-white in its natural form but can be tinted to almost any colour from most of the popular colour ranges.

PRODUCT RANGE

MACtexture® is currently available in four different grades for application by trowel. Textures range from fine sand finish to coarse travertine or 'scratch' type finishes.

PRODUCT RANGE

TYPE	GRADE	AGGREGATE	FINISH
3060	Fine	0.6mm	Sandfinish
1140	Medium	1.0mm	Sandfinish
1MM	Medium	1.0mm	Swirl
2MM	Coarse	2.0mm	Swirl/Travertine

APPLICATION

Prior to commencement of work, ensure a test panel has been completed and approved for both colour and texture. Prior to application, ensure that the surface to be coated is clean and free from any materials that may inhibit adhesion. Loose and flaky material must first be removed with a high pressure cleaner.

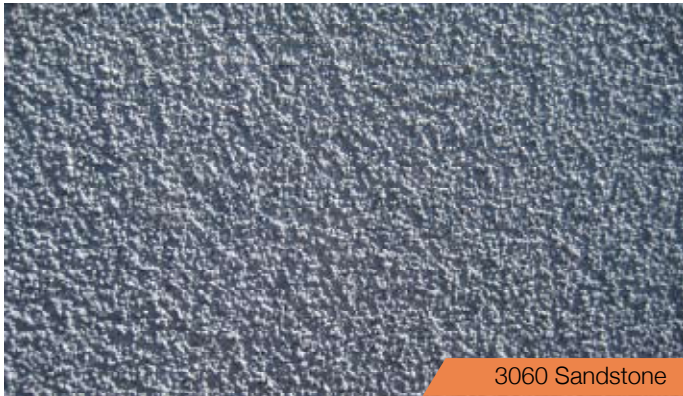
MACtexture® is first applied to the wall with a steel trowel at a thickness governed by the coarsest aggregates in the selected grade. Whilst continuing to spread fresh material, simultaneous finishing should be performed as close as is possible to the new work. Freshly applied material should not be allowed to 'skin' prior to finishing as this will create visible joins in the coating. Whilst smaller jobs can be successfully completed by a single person, larger jobs will require multiple applicators. To allow for seamless coating of walls, ensure all scaffold (if required) is in place prior to commencement of application.

GENERAL NOTES ON APPLICATION

- It is imperative that a wet-edge is maintained during application of MACtexture® coatings. All faces should be completed in one session avoiding dry joins. Where possible, work in shaded areas avoiding direct sunlight.

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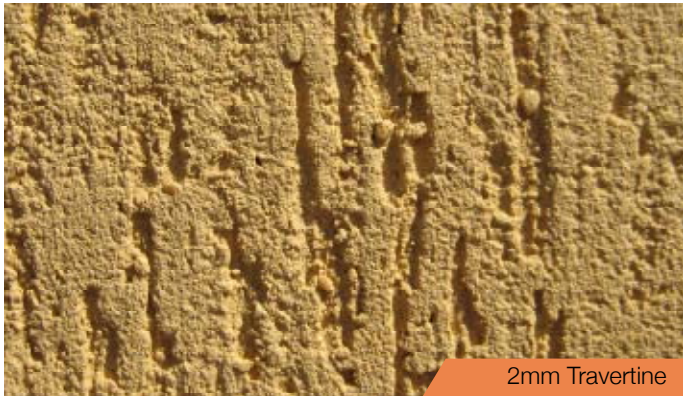
3060 Sandstone



1140 Sandfinish



1mm Swirl



2mm Travertine



- MACtexture® should only be applied in temperatures ranging between 10 and 26° Celsius. Application in hot or windy conditions may cause the material to dry too rapidly. Temperatures below 10° Celsius may prevent adequate film formation.
- Newly coated areas should be protected from rain and moisture for a period not less than 24 hours from the time of application or until hard dry has been achieved.
- To ensure uniformity of colour throughout the job, always cross mix pails prior to application and order enough material to complete the entire project in one job lot.

RECOMMENDED APPLICATION METHODS

Surface Type	Method
Cement Render	Apply 1 coat of MACprime tinted to the selected colour and allow to dry. Apply 1 coat of MACtexture® and float for the desired finish.
MACrender® SUPAskim	Apply 1 coat of MACtexture® and float for the desired finish.
Concrete Panels	Ensure mould release agents are removed from the surface. Patch holes and make true if required using MACrender®HBS. Apply 1 coat of MACtexture® and float for the desired finish.
Fibre Cement Sheet	Set joints with fibreglass tape and MACpatch Fine or Coarse. Allow to dry and skim coat entire surface using MACpatch Coarse and allow to dry. Apply 1 coat of MACtexture® and float for the desired finish.

COVERAGE RATES

MACTEXTURE® EXPECTED COVERAGE RATES

TYPE	PACK SIZE	SQUARE METRES
3060	15 Litre	15
1140	15 Litre	10
1MM	15 Litre	12
2MM	15 Litre	9

CLEAN UP

MACtexture® is an acrylic based product. All tools should be washed immediately after use with clean water.

SUPPLY AND PACKAGING

MACtexture® is supplied 'ready to use' in 15 litre pails. Smaller pack sizes are available on request.

SAFETY

MACtexture® Trowel-On is classified as non-hazardous however continued exposure may cause irritation. MAC recommends the use of protective clothing on eyes and skin during application. Ensure any scaffold used during application conforms to local government guidelines.

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